

Date: Monday, 12/3/2007 1:05:55 PM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	SPACER
Job Number	36032		
Estimate Number	11068		
P.O. Number	N/A	Part Number	D2953077
This Issue	12/3/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2953 REV A
First Issue	11/29/2007	Project Number	N/A
Previous Run	N/A	Drawing Revision	A
Written By	<u>Jean-Luc Menard 12-03</u>	Material	N/A
Checked & Approved By		Due Date	12/5/2007
Comment	Est A 00.03.17 New Issue EC	Qty:	20
Um:	Each		

Additional Product

Job Number:	
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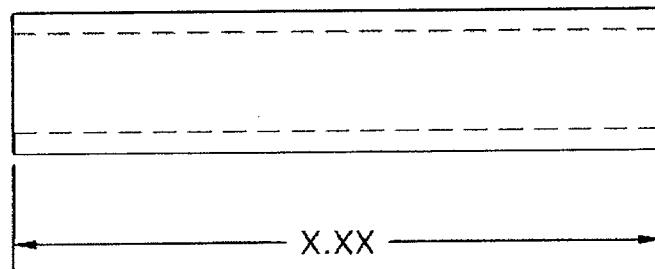
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T0375W058	6061-T6 Tube .375 x.058W 	
		Comment: Qty.: 0.0673 f(s)/Unit Total : 1.3461 f(s) 6061-T6 Tube .375 x.058W 6061-T6 or 5052-H32 tubing Ø0.375" x 0.058 wall Batch: M104897 FC 07/12/03 (20)	
2.0	BAND SAW	BAND SAW 	
		Comment: BAND SAW Cut as per D2953 Deburr RC 07/12/03 (20)	
3.0	QC5	INSPECT WORK TO CURRENT STEP 	
		Comment: INSPECT WORK TO CURRENT STEP XD 07-12-03 (20)	
4.0	PACKAGING 1	PACKAGING RESOURCE #1 	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: WS PD 07-12-03 (20)	
5.0	QC21	FINAL INSPECTION/W/O RELEASE 	
		Comment: FINAL INSPECTION/W/O RELEASE PD 07/12/04 (20)	
Job Completion 			



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2953	REV. A SHEET 1 OF 1
DATE 00.01.13		TITLE SPACER	SCALE 2:1
A	00.01.13	NEW ISSUE	

RELEASED
SD-02-24 PS

M/O 36032



D2953-XXX
|
LENGTH

1.75" LONG: D2953-175
0.65" LONG: D2953-065

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32
(WW-T-700/4) 0.375 OD x 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED